



George C. Marshall Space Flight Center
Science and Engineering
Contract NAS8-40836

GROUND TEST OF THE URINE PROCESSING ASSEMBLY FOR ACCELERATIONS AND TRANSFER FUNCTIONS

SVERDRUP PRESENTATION NO.: MG-01-677

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A Jacobs Company

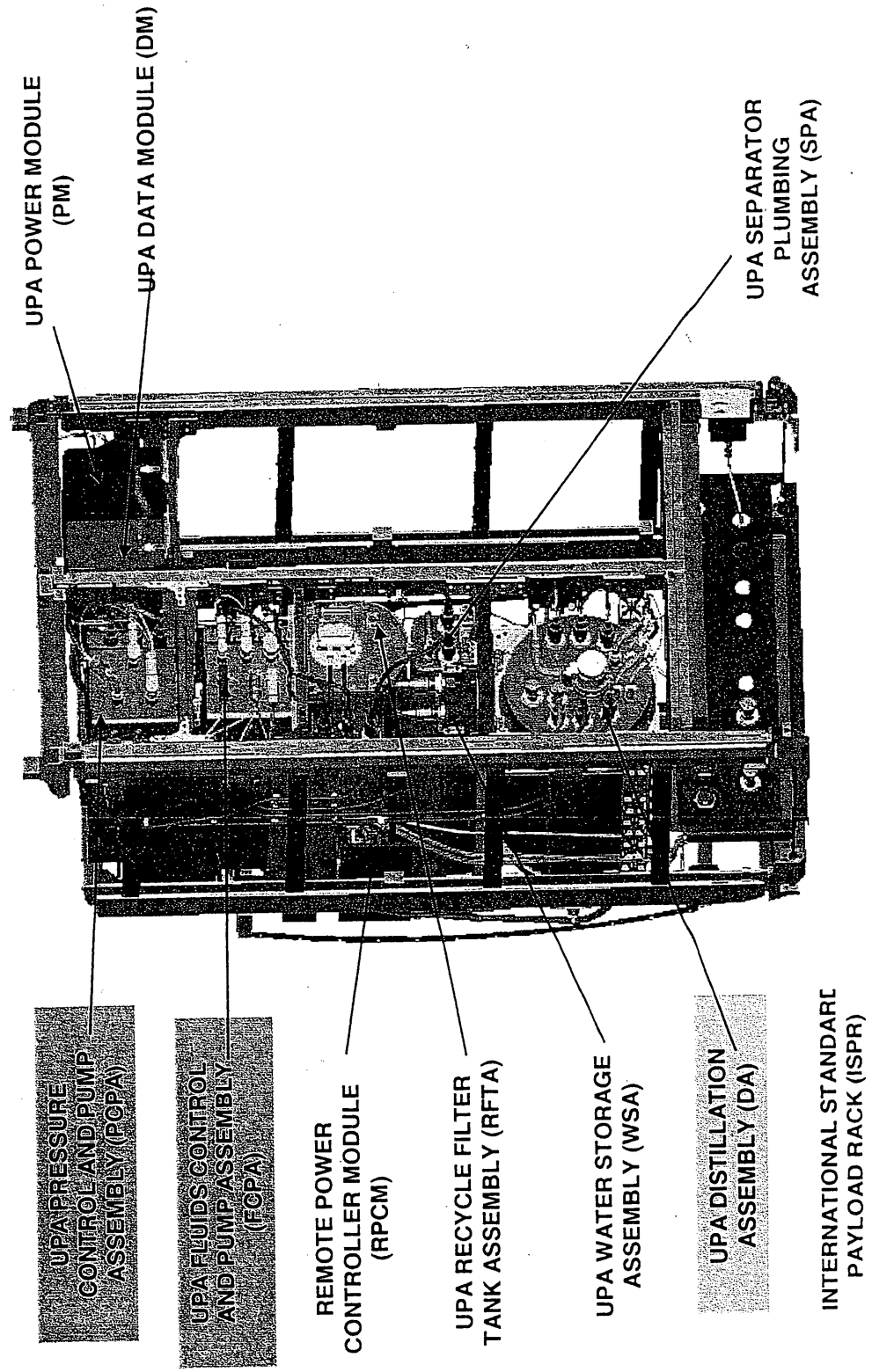
ERC
MEVATEC
Micro Craft
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Qualis
Raytheon

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Huntsville, Alabama 35812

AGENDA

- **NODE 3 WATER RECOVERY RACK #2**
- **TEST DETAILS**
- **TEST DATA**
- **DATA ANALYSIS METHODOLOGY**
- **RESULTS**
- **CONCLUSIONS**

NODE 3 WATER RECOVERY RACK #2



TEST DETAILS: SETUP

•ACTUALLY TWO TESTS WITH MULTIPLE CASES

•FCPA PUMP

- AMBIENT CASE - Background noise acquisition**
- IMPACT CASE - Obtain transfer functions (FRFs)**
- OPERATIONAL CASE - Obtained acceleration/force power spectral density (PSDs)**

•PCPA PUMP

- AMBIENT CASE - Background noise acquisition**
- IMPACT CASE - Obtain transfer functions (FRFs)**
- OPERATIONAL CASE - Obtained acceleration/force power spectral density (PSDs)**

•TWO ADDITIONAL SUBCASES

- Loop Only**
- Pump Only**

TEST DETAILS: FCPA WITH TEST FIXTURE

MASS ~100 lbs
MOTOR RPM: 800 RPM
PUMP RPM: 8 RPM

Response Accelerometers

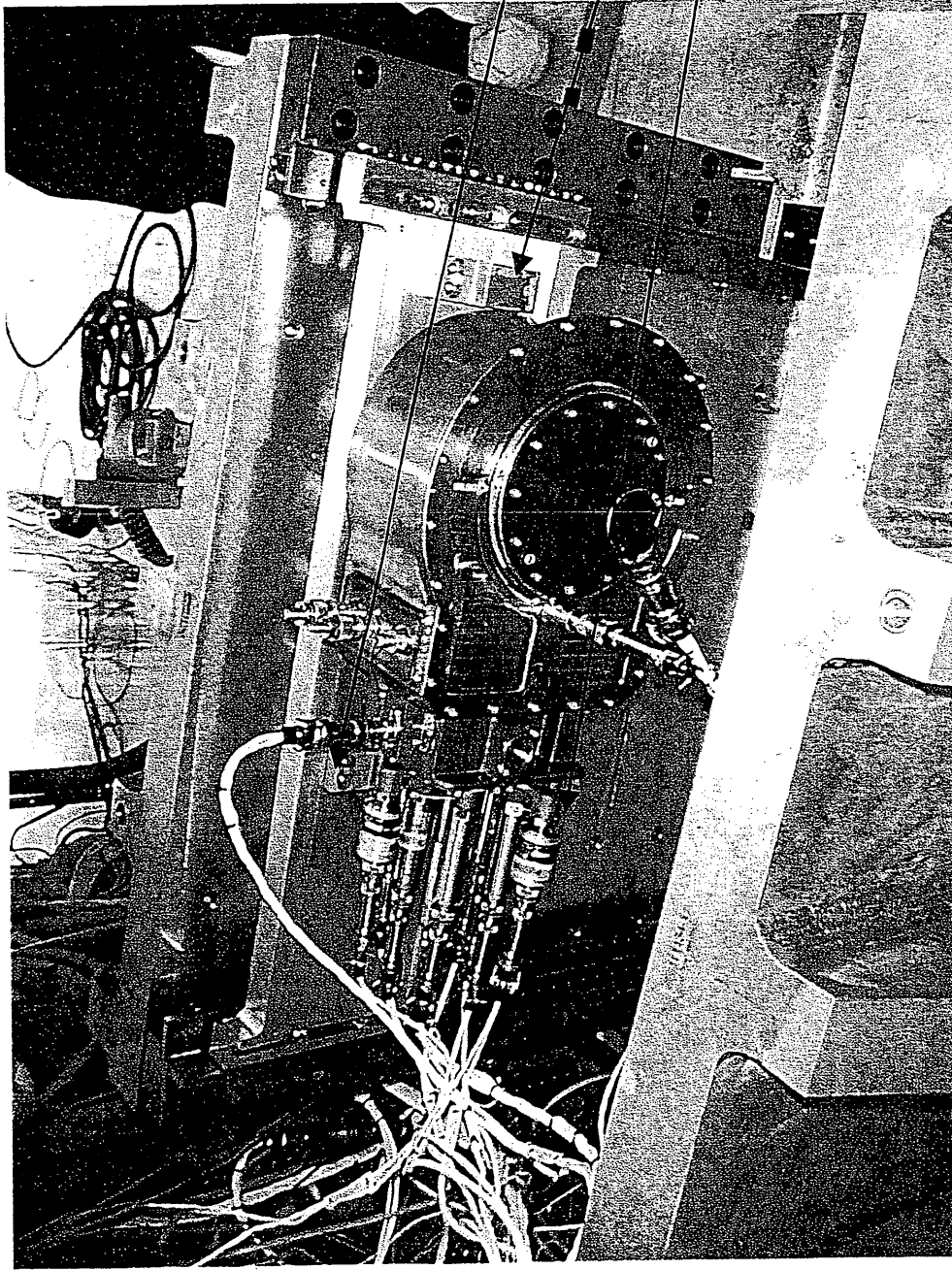
Located at 3 Point

Attachment of Pump to
Attach Bracket

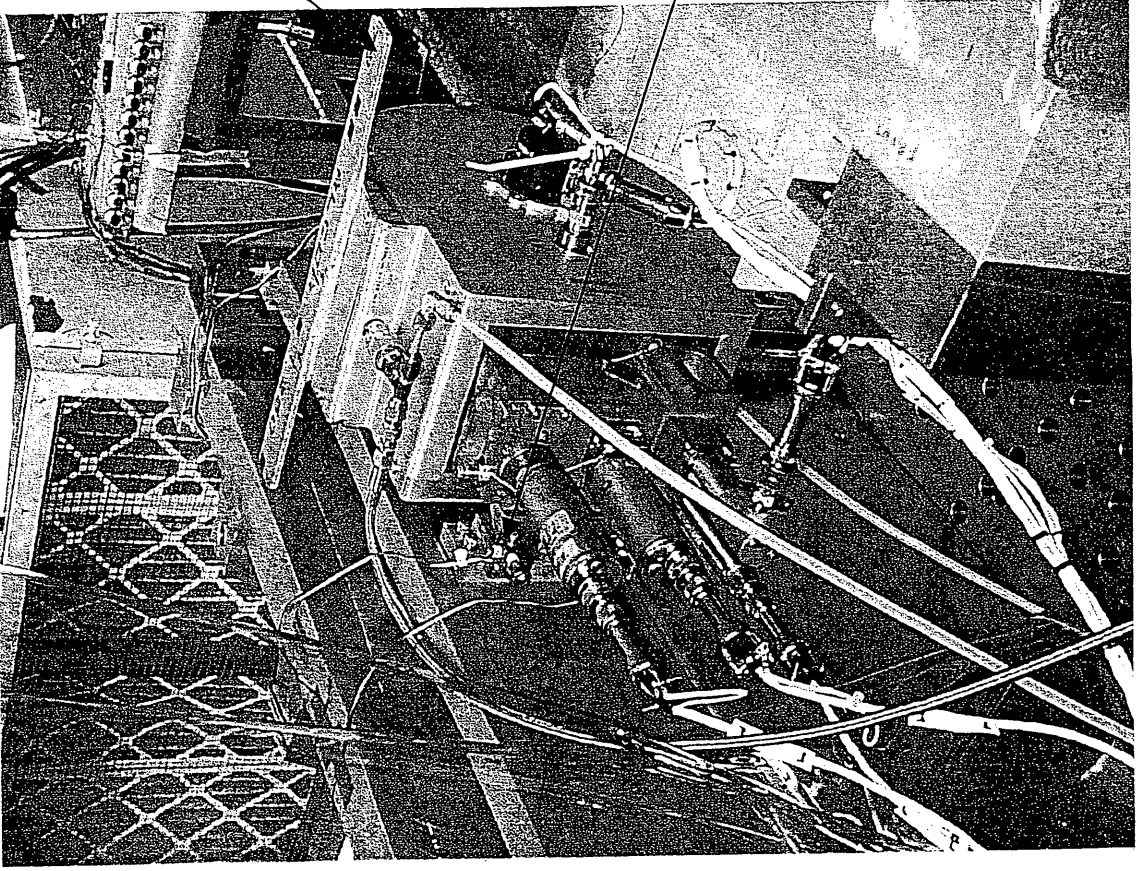
1. Upper Rear Interface

2. Front Interface

3. Lower Rear Interface
(not visible)



TEST DETAILS: PCPA WITH TEST FIXTURE



MASS ~100 lbs

MOTOR RPM ~2500 RPM

PUMP RPM ~25 RPM

•DUE TO LIGHTWEIGHT HOUSING:

Stiffener was affixed to PCPA housing with dental cement

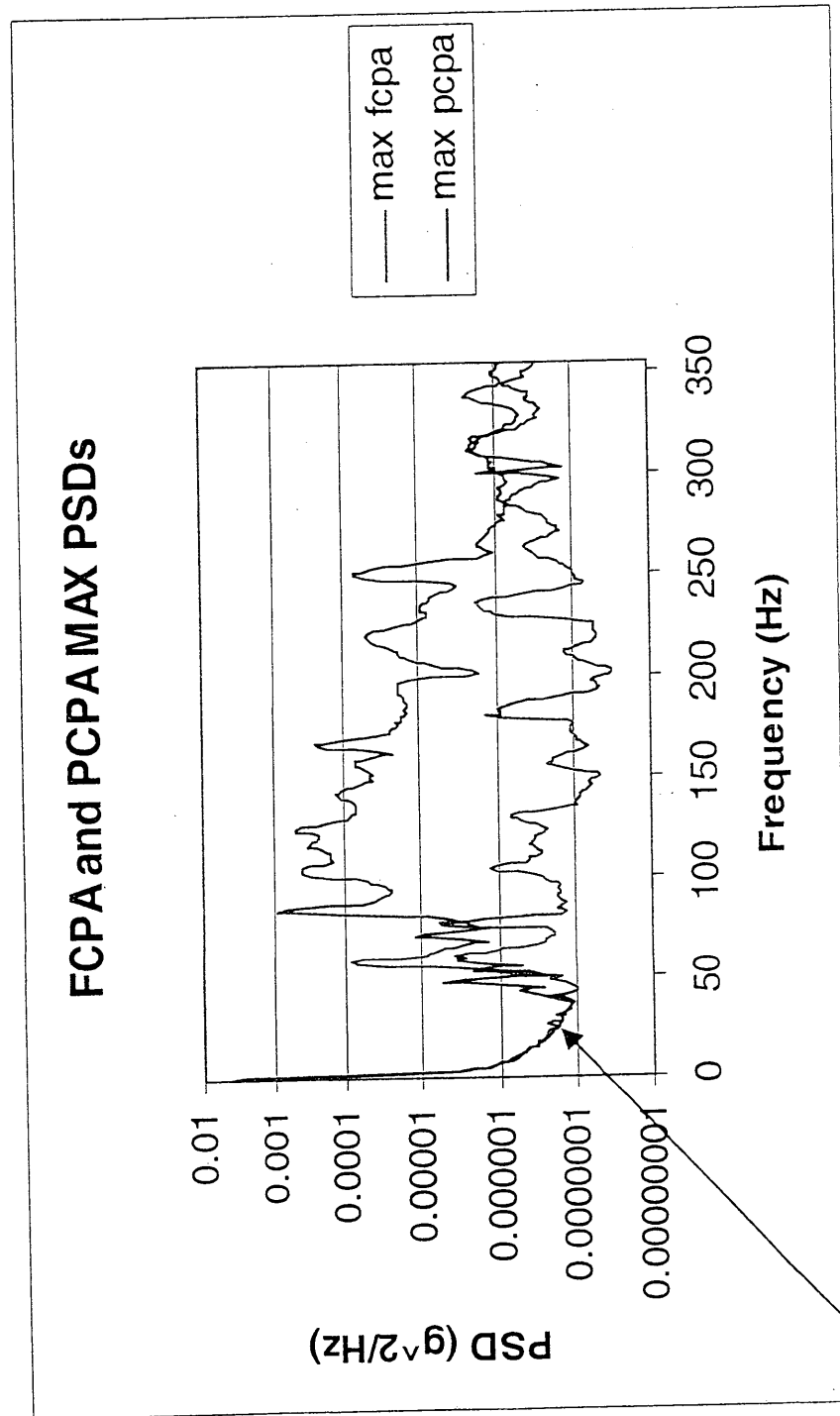
•DIFFERENT HAMMER

Response Accelerometers

Same 3 Locations as FCPA Pump

Triaxial Accelerometer attached to Upper Rear Interface

TEST DATA: PSDs



Typically, in the range from 0-33 Hz, the max ambient (not shown) is greater than the max fcpa and max pcpa.

DATA ANALYSIS: ASSUMPTIONS

THE GOAL: DETERMINE THE FORCING FUNCTION, I, OF THE PUMP THAT IT OUTPUTS
DURING OPERATION

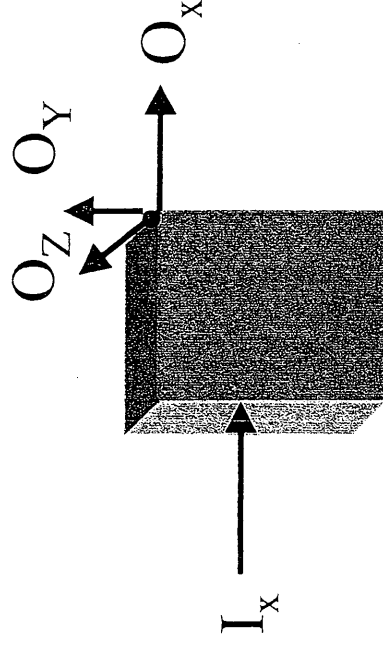
THE 1ST ASSUMPTION: THE COMPONENT C.G. IS THE SOURCE OF THE FORCE

THE 2ND ASSUMPTION: RIGID LOAD PATH FROM IMPACT LOCATIONS TO C.G.

DATA ANALYSIS: METHOD

- DISCARDED SINGLE INPUT/SINGLE OUTPUT MODEL
 - METHOD DID NOT TAKE INTO ACCOUNT TRI-AXIAL NATURE OF INPUT AND RESPONSE
- APPLIED SINGLE INPUT/MULTIPLE OUTPUT MODEL
 - ACCOUNTS FOR IMPACT, I, IN X DIRECTION HAVING OUTPUT, O, RESPONSES IN X, Y, Z DIRECTIONS

- WHERE O IS THE ACCELERATION DUE TO THE FORCE, I, AND THE TRANSFER FUNCTION, H



$$[O] = [H][I]$$

DATA ANALYSIS: EQUATIONS

•ACCELERATION, O , IS A RANDOM VARIABLE AND IS THEREFORE REPRESENTED BY A POWER SPECTRAL DENSITY, G_o

$$G_o = F(OO^*)$$

•LIKEWISE, FORCE, I , IS A RANDOM VARIABLE AND IS THEREFORE REPRESENTED BY A POWER SPECTRAL DENSITY, G_i

$$G_i = F(II^*)$$

•SPECIFIC EXAMPLE: OUTPUT RESPONSE ACCELERATION AT OUTPUT 5 DUE TO INPUT FORCES, $[I]$, AT 1X, 2 Y, AND 3Z

$$O_{5X} = H_{5X1X}I_{1X} + H_{5X2Y}I_{2Y} + H_{5X3Z}I_{3Z}$$

$$O_{5Y} = H_{5Y1X}I_{1X} + H_{5Y2Y}I_{2Y} + H_{5Y3Z}I_{3Z}$$

$$O_{5Z} = H_{5Z1X}I_{1X} + H_{5Z2Y}I_{2Y} + H_{5Z3Z}I_{3Z}$$

DATA ANALYSIS: EQUATIONS CONTINUED

- MULTIPLYING BY THE CONJUGATE, O^* , IGNORING THE CROSS TERMS AND SOLVING FOR G_o YIELDS

$$[G_o] = [H^2][G_i],$$

$$[G_i] = [H^2]^{-1}[G_o]$$

- ACCELERATION POWER SPECTRAL DENSITY IS IN G^2/Hz UNITS
- SOLVING FOR THE FORCE, I WHERE Δf IS THE FREQUENCY RESOLUTION

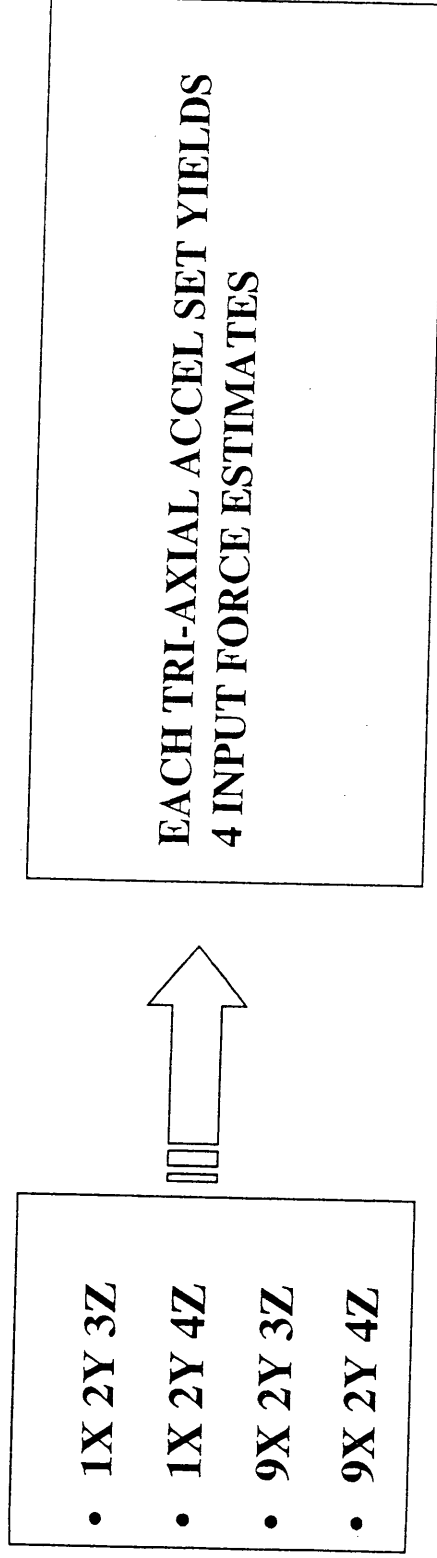
$$[I] = \sqrt{\Delta f [G_i]}$$

- COMBINING THESE IN A WORST CASE SCENARIO YIELDS

$$I = \sqrt{I_{MAX_X}^2 + I_{MAX_Y}^2 + I_{MAX_Z}^2}$$

DATA ANALYSIS: COMBINATIONS

- DURING TEST, FOUR TRI-AXIAL ACCELEROMETERS
- IMPACT DIRECTIONS: 1X, 9X, 2Y, 3Z, 4Z
 - IMPACT COMBINATIONS FOR EACH LOCATION



- 4 TRI-AXIAL ACCELS = TOTAL 16 FORCE ESTIMATES EXAMINED FOR EVERY FREQUENCY

DATA ANALYSIS: COMBINATIONS

- WHICH IS THE BEST “WORST” CASE?
- QUALITY OF FORCE ESTIMATES WAS “WEIGHTED BY” COHERENCES OF THE FRFS
 - GOOD/BAD COHERENCE CUTOFF = 0.7 FOR EACH FRF
 - EACH FORCE ESTIMATE IS ASSIGNED A VALUE EQUAL TO THE NUMBER OF COHERENCES IN THE MATRIX THAT ARE <0.7
- THE BEST FORCE ESTIMATE IS THAT WITH THE LOWEST NUMBER OF POOR COHERENCES
- IF TWO FORCE ESTIMATES HAVE THE SAME “COHERENCE SCORE” THEN THE MAX FORCE IS THE “BEST” ONE

DATA ANALYSIS: COHERENCE

- “GOOD” COHERENCE MATRIX

0.7	0.8	0.9
0.9	0.8	0.9
0.9	0.9	0.9

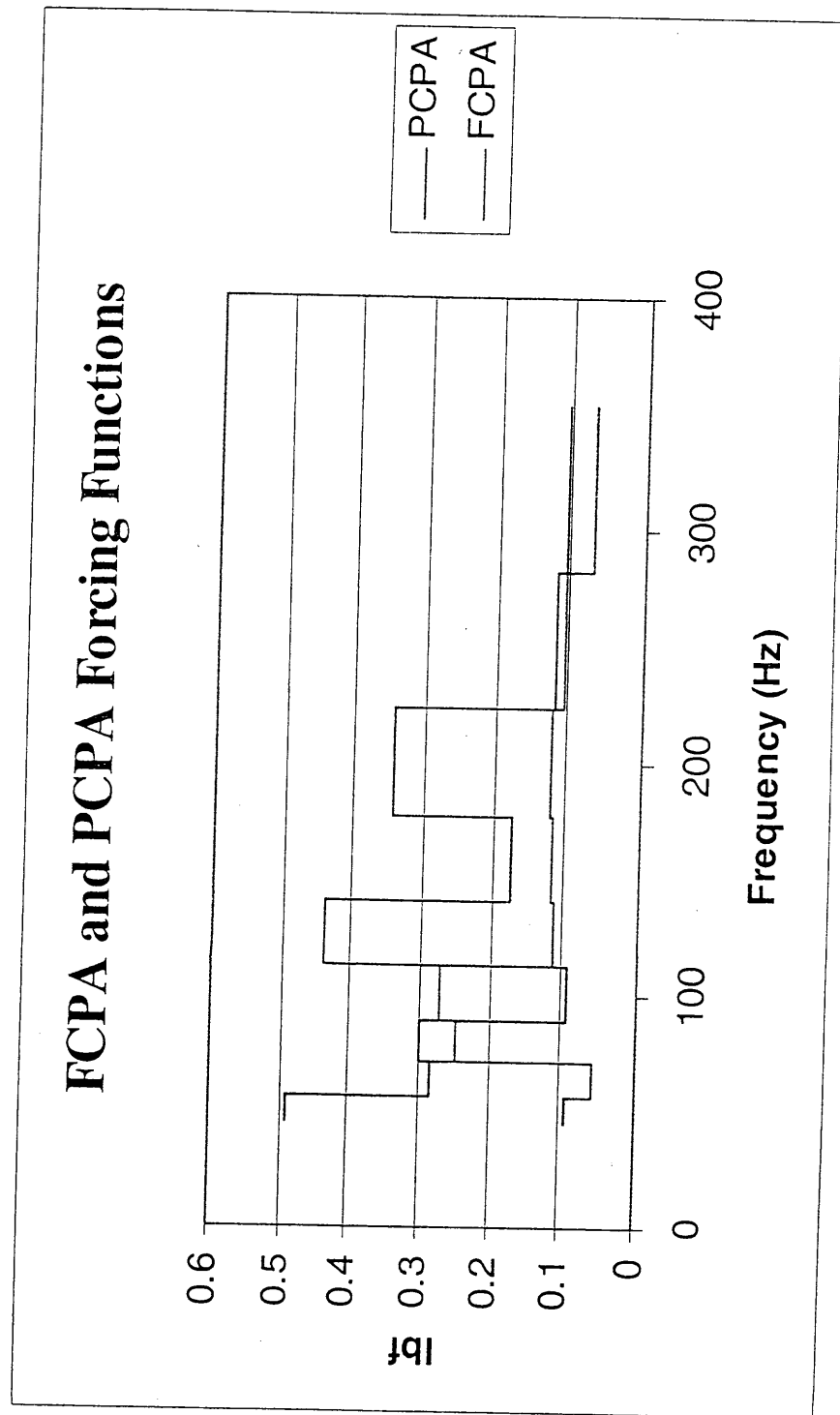
COHERENCE SCORE = 0

- “NOT SO GOOD” COHERENCE MATRIX

0.7	0.8	0.9
0.4	0.5	0.6
0.5	0.4	0.3

COHERENCE SCORE = 6

ANALYTICAL RESULTS

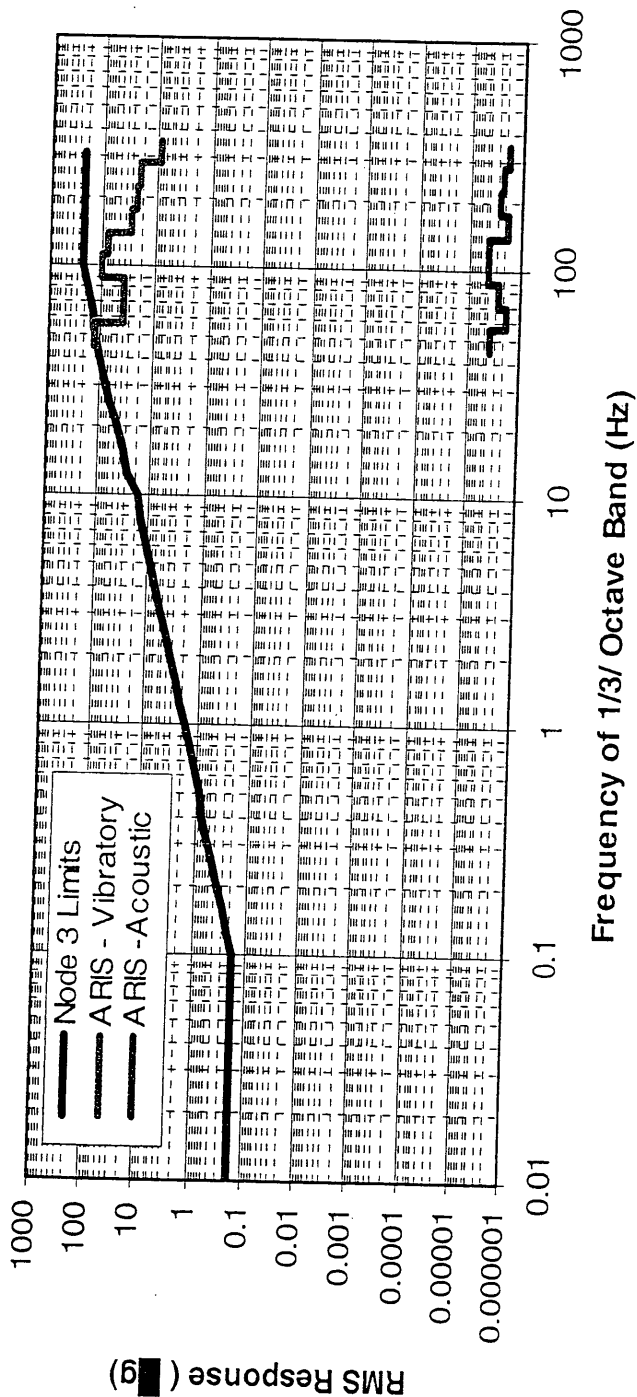


MICROGRAVITY ASSESSMENT

- METHODOLOGY
 - NEED TRANSFER FUNCTION (FROM MICROGRAVITY CONTROL PLAN) FOR NODE 3
 - NEED FORCING FUNCTION OF MICROGRAVITY DISTURBER
 - ACCELERATION = TRANSFER FUNCTION * FORCING FUNCTION
 - MICROGRAVITY ENVIRONMENT = RSS OF ACCELERATIONS

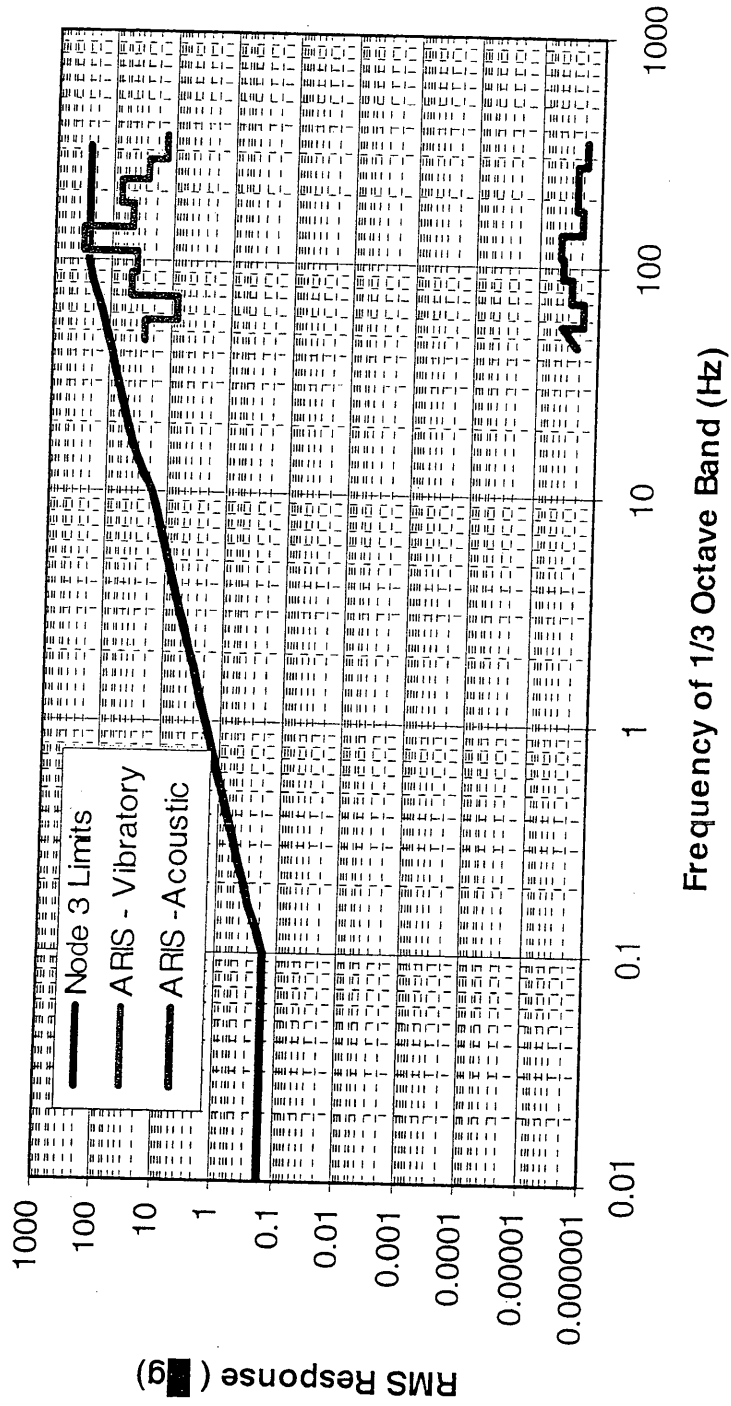
FCPA MICROGRAVITY ASSESSMENT

Fluids Pump
Urine Processor- ECLSS/WRS #2



PCPA MICROGRAVITY ASSESSMENT

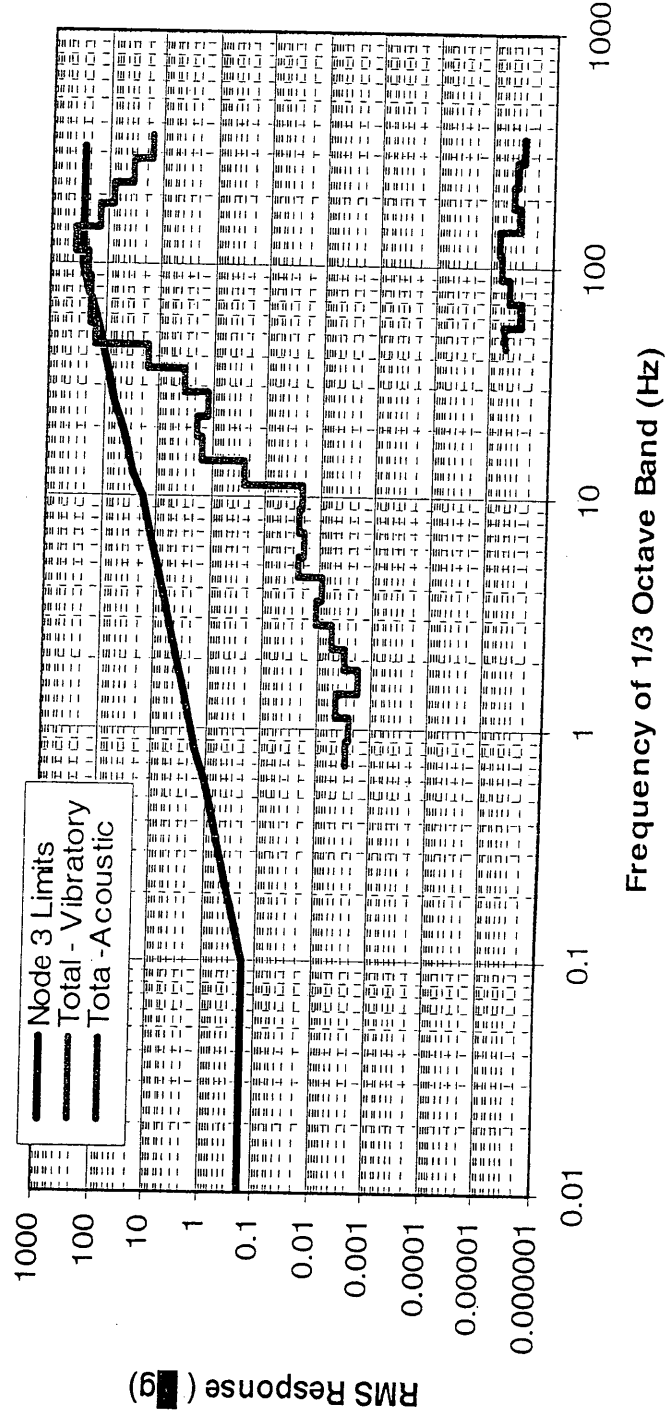
Purge Pump Urine Processor- ECLSS/WRS #2



WRS#2 MICROGRAVITY ASSESSMENT

•Includes FCPA, PCPA, and (Old) DA Forcing Functions

ECLSS/WRS #2
RSS - Total Disturbers



SUMMARY

- **WRS #2 EXCEEDANCES**

— 23 Micro-g's at 50 HZ

— 30 Micro-g's AT 63 HZ

— 103 Micro-g's AT 125 HZ

— ?? Micro-g's AT 0.01 TO 50 HZ



POTENTIAL TO ISOLATE
AT THESE PARTICULAR
FREQUENCIES

- Unable to characterize the FCPA and PCPA pump disturbances from 0.01 to 50 HZ
 - This affects the result at the one-third octave band with center frequency of 50 Hz
- At the one-third octave bands with center frequency 63 Hz, result may be high due to electrical ground loop noise

CONCLUSIONS

- DATA ANALYSIS METHODOLOGY
 - SINGLE INPUT/MULTIPLE OUTPUT METHOD USEFUL IF DATA ACQUIRED IS BY TRI-AXIAL ACCELEROMETERS AND INPUTS CAN BE CONSIDERED UNCORRELATED
 - TYPING COHERENCE WITH MATRIX YIELDS HIGHER CONFIDENCE IN RESULT
- RESULTS
 - WRS#2 RACK ORU'S NEED TO BE ISOLATED
- FUTURE WORK
 - TEST DEV DA - SPRING 2002
 - INCLUDES PLAN FOR CHARACTERIZING PERFORMANCE OF ISOLATION MATERIALS
 - RETEST FCPA AND PCPA PUMPS FOR DATA BELOW 70 HZ